



PRODUCT INFORMATION

TAROPRENE 1A90 M1N

Thermoplastic Elastomer Vulcanized. This TPE-V compound combines the typical performance of a vulcanized elastomer with the easy processing of a thermoplastic compound. Taroprene is totally recyclable and it can be produced in standard grades and in tailor-made grades. Available in natural (00), black (99) and colored grade (..).

ISO short Form ISO 1043: TPV-(EPDM+PP)
Pellets

Key Features

- Designed for injection moulding applications

Availability

- All colours

Process

- INJECTION MOULDING

Application

- Household
- General purpose applications
- Furniture
- Electrical
- Consumer
- Automotive

Property	Method	Unit	Value	Condition	State
PHYSICAL					
Density (+23°C)	ISO 1183	g/cm ³	0,96		
Melt Flow Rate (MFR)	ISO 1133	g/10 min	3	190°C - 5 kg	
MECHANICAL					
Hardness SHORE A	ASTM D2240	Shore A	90	3 sec	
Tensile Break Strength	ASTM D412/C	MPa	12,8		
Elongation at Break	ASTM D412/C	%	580		
Tensile Modulus at 100% elongation	ASTM D412/C	MPa	6,7		
Tensile Modulus at 300% Elongation	ASTM D412/C	MPa	8,7		
Tear Strength	ASTM D624/C	N/mm	48		
Compression Set	ASTM D395/B	%	48	70°C - 22h	

The listed data are in the normal range of product properties, they should not be used to establish specification nor as the basis of design. Values are valid for natural coloured version only.

Under the recommended processing conditions small quantities of decomposition product may be given off during processing. To preclude any risk to both the health and the well-being of the machine operatives, tolerance limits for the work environment must be ensured by the provision of efficient exhaust ventilation systems and fresh air at the workplace in accordance with the product Safety Data Sheet. In order to prevent the partial decomposition of the polymer and the generation of volatile decomposition products, the prescribed processing temperatures and conditions should not be substantially exceeded.

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