

PRODUCT INFORMATION

**Key Features** 

## TAROPRENE 1A65 E1N

Thermoplastic Elastomer Vulcanized. This TPE-V compound combines the typical performance of a vulcanized elastomer with the easy processing of a thermoplastic compound. Taroprene is totally recyclable and it can be produced in standard grades and in tailor-made grades. ISO short ISO 1043: PP-EPDM Form Pellets

Availability

- All colours

Designed for extrusion applicationsGood adhesion to polyolefinic substrate

Process

EXTRUSION

Application
General purpose applications
Furniture
Consumer
Window profiles
Building
Covering
Tubing
Automotive

Property	Method	Unit	Value	Condition	State
PHYSICAL					
Density (+23°C)	ISO 1183	g/cm^3	0,96		
Melt Flow Rate (MFR)	ISO 1133	g/10 min	3,0	190°C - 5 kg	
MECHANICAL					
Hardness SHORE A	ASTM D2240	Shore A	65	3 sec	
Tensile Break Strength	ASTM D412/C	MPa	6,5		
Elongation at Break	ASTM D412/C	%	500		
Tensile Modulus at 100% elongation	ASTM D412/C	MPa	2,5		
Tensile Modulus at 300% Elongation	ASTM D412/C	MPa	4,3		

The listed data are in the normal range of product properties, they should not be used to establish specification nor as the basis of design. Values are valid for natural coloured version only.

Unless specified to the contrary, the given values have been established on standardized test specimens at room temperature. These values are for natural colour only. The figures should be regarded as guide values only and not as binding minimum values. Please note that, under certain conditions, the properties can be affected to a considerable extent by the design of the mold/die, the processing conditions, pigments and any other additives.

All information, recommendation or technical advice provided by TARO PLAST S.p.A. are given in good faith but without warranty, to the best of its knowledge and based on current procedures in effect. Our advice does not release you from the obligation to check its validity and to test our products as to their suitability for the intended processes and uses. The application, use and processing methods and conditions of our products and the products manufactured by you on the basis of our technical advice are beyond our control and, therefore, entirely under your own responsibility.



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Tear Strength	ASTM D624/C	N/mm	24,0		
EXTRUSION			Value		
Drying Time (Circulating Air Oven)		3 h			
Drying Temperature (Circulating Air Oven)		80 - 90°C			
Melt Temperature		190 - 220°C			
Feed Temperature		180°C			
Rear Temperature		190°C			
Middle Temperature 200°C			200°C		
Front Temperature		200°C			
Die Temperature		210°C			
Screw Revolving Speed		25 - 80rpm			

**Notes** TAROPRENE is incompatible with POM and PVC. We recommend that all TAROPRENE products are always dried prior to use at the specified drying conditions.

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